

ADVAMASTIC 1280 XL MIO

(High Build Surface Tolerant Epoxy)

GENERAL DESCRIPTION

It is a high build two pack Epoxy MIO based surface tolerant anti corrosive coating. It has excellent adhesion on aged epoxy and Polyurethane coating.

RECOMMENDED USE

For protection of new as well as old rusty structures and equipments in marine and other severe corrosive conditions. It can be applied even on manually cleaned surfaces where surface preparation by abrasive/hydro blasting is not feasible.

Physical Data

Colour	Grey
Finish	Smooth Egg-shell (Gloss @ 45°: 10-12 units)
Volume Solids	80 ± 2%
Mixing Ratio (By Volume)	4 : 1
Dry Film Thickness	75 - 150 µm
Wet Film Thickness	88 - 186 µm
Spreading Rate	8 m ² per litre @ 100µm DFT
Flash Point	>36°C

DRYING TIME:

Drying times are generally depend on air circulation, ambient temperature, film thickness and number of coats, and will be affected accordingly. The figures given in table below are indicative only.

TEMPERATURE		15°C	25°C	35°C
INDUCTION TIME		15 Minutes	10 Minutes	5 Minutes
TOUCH DRY		7 hours	5 hours	3 hours
HARD DRY		16 hours	10 Hrs	8 hours
OVERCOATING INTERVAL	MINIMUM	12 hours	10 hours	8 hours
	MAXIMUM	7 days	7 days	7 days
POT LIFE		5 hours	4 hours	3 hours

THINNER RECOMMENDED	Advoguard Thinner for Epoxy
SHELF LIFE	12 months @ 25°C

LIMITATION	
POT LIFE	If viscosity of mixed paints reaches more than double of initial viscosity do not apply the mixed paint anymore.
BLASTING OR APPLICATION	Do not carry out an application when: Humidity >90% Ambient temperature < 10°C Substrate temperature is less than 3°C above the dew point.

SURFACE PREPARATION	Accumulated dirt and solvent salts must be removed by brush followed by fresh water cleaning. Repeat the process still the surface is free from chloride & dry it. Oil and grease should be removed following SSPC-SPI solvent cleaning.
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ABRASION BLAST CLEANING	Abrasion blast clean to minimum Sa 2 1/2 (ISO 8501-1:2007) or SSPC-SP10. Surface profile would be sharp and angular to 65 – 75 micron. Coating should be applied prior to surface oxidation. If surface oxidation has occurred, reblast to visual standard. Surface defects like weld spatters, holes etc. must be taken care.
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MIXING METHOD

Material is supplied in two containers as a unit. Always mix a complete unit in the proportions supplied. Agitate Base (Part A) with pneumatic stirrer add slowly hardener (Part B) for 3-5 minutes till the mixture becomes homogeneous. Do not add thinner. If ambient temperature $>40^{\circ}\text{C}$, add 3-6% thinner to avoid dry spray and to control the DFT.

AIRLESS APPLICATION

Air Spray Gun (Pilot Type 59)
Pressure - 3 - 4 Kg/sq cm
Nozzle size - 1.2 - 1.8 mm

AIRLESS APPLICATION

Pump Ratio: 70: 1
Tip size : 0.58 - 0.68 mm
Air pressure: 4 - 5 Kg/cm²

BRUSH APPLICATION

For small area or to touch up, apply by brush.
Do not apply when humidity is very high ($>90^{\circ}\text{C}$) or the ambient temperature is below 3°C of dew point

STORAGE

The product must be store below 25°C and in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space, and away from source of heat and ignition.

Containers must be kept tightly closed.

SAFETY PRECAUTIONS

Keep the material away from heat, spark, and direct flame.
In case of contamination, rinse with fresh running water and seek medical help at once.

Provide sufficient ventilation when working with solvent based coatings in confined spaces and stagnant air.

Follow Local and National Safety Rules.

WORK STOPPAGE

Clean the hoses, gun or spray equipment immediate after application. Do not allow material to remain in the equipment system.

CLEAN UP	Clean all equipment thoroughly with Advoguard Thinner immediately after use. As part of good working practices, spray equipment should also be flushed periodically during the working day. The frequency of cleaning depends on factors such as the volume of material sprayed, ambient temperature, and the duration of any delays or downtime. Dispose of all surplus materials and empty containers responsibly, in compliance with applicable regional regulations and legislation.
NOTE	Thinner consumption and loss factor in practical coverage of paint depends upon the site condition. Avoid inhalation of solvent vapour or paint mist by using facial mask. Also use gloves and goggles to protect against direct contact of paint with skin and eyes. This cancels all previous information sheets for this Product. Information given here is in good faith without warranty.
DISCLAIMER	The information provided in this document is based on Advance Paints best knowledge, derived from laboratory testing and practical experience. As Advance Paints products are considered semi-finished goods, they are often used under conditions beyond the company's control. Therefore, Advance Paints can only guarantee the quality of the product itself and cannot assume responsibility for its performance under all circumstances. Minor variations in the product may occur to meet local requirements. Advance Paints reserves the right to amend the provided data without prior notice. Users should always consult Advance Paints for specific guidance on the suitability of this product for their particular needs and application practices

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This data sheet is not exhaustive. For further information or additional details, please reach out to our Technical Service Team.

ADVANCE PAINTS PVT. LTD.